



minipack® - torre

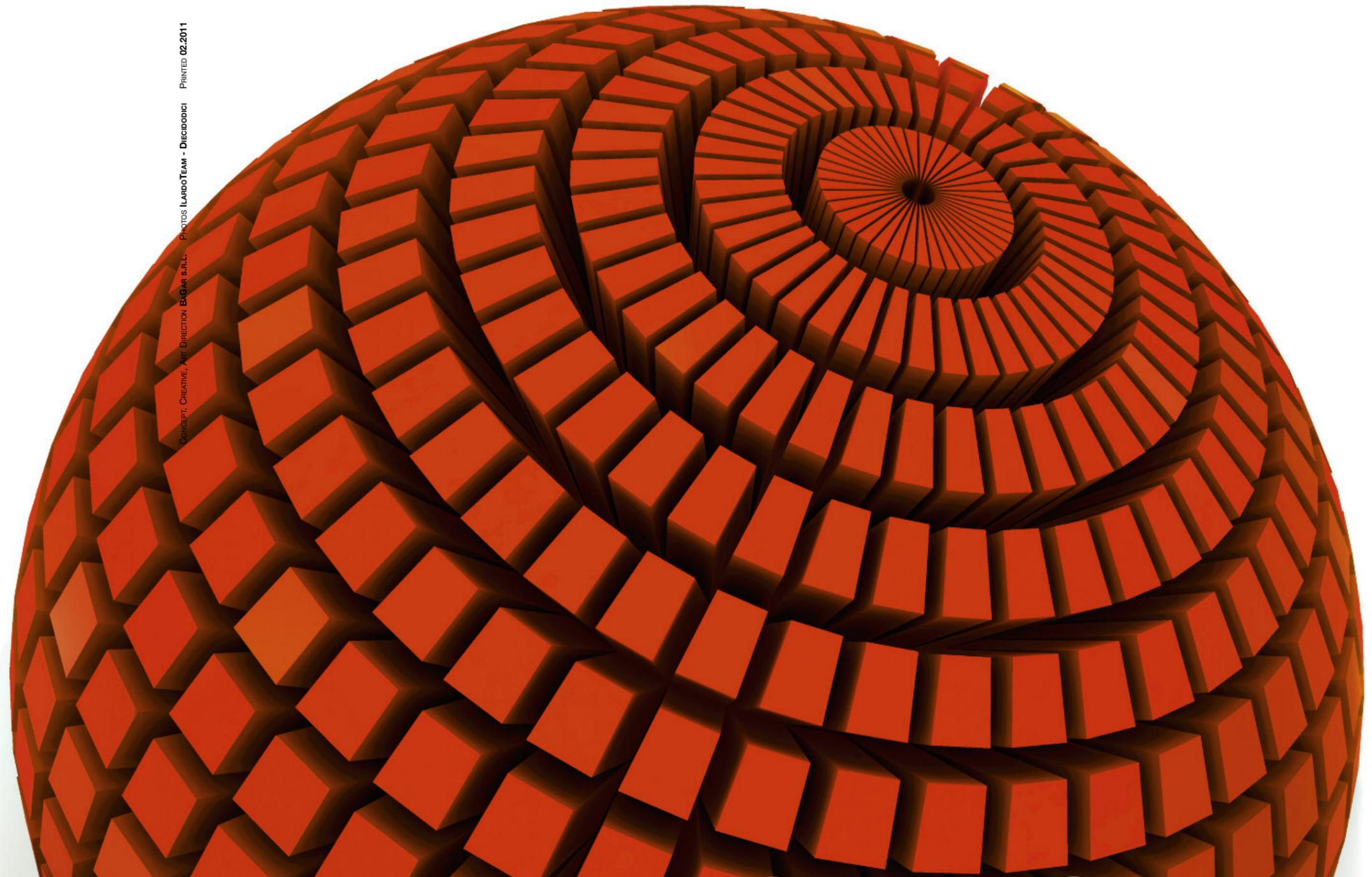
UNEXPECTED IDEAS

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MINIPACK-TORRE



AUTOMATIC MACHINES

MINIPACK-TORRE. UNEXPECTED IDEAS

FACILITIES

HEADQUARTERS

MINIPACK-TORRE is located in Dalmine, a few kilometres far from Bergamo. Here there are the Finance & Control and the R&D department, as well as the shrinking and vacuum manufacturing facilities. At present time the manufacturing plant is the core of the company. This is equipped with advanced and flexible tools and CNC machines for the production of all the mechanical components.

SALES DEPARTMENT

According to the policy of the company to expand and consolidate itself on the market, since some years a new building has been realised near the Headquarters. Inside there is: the sales department, the warehouse and logistic department, a 100 seat theatre for sales meeting and technical training and, last but not least, a wide show room where the whole range of machines is displayed. These are always at distributors and customers disposal for all the kind of tests to be made.

STEELWORKS

Situated in the manufacturing plant in Osio Sotto (Bg), close to the Headquarters, there is the completely automated steelworks, with Hi-Tech equipment for the production of all the chassis.

Ten world-wide patented models, four technological advanced production facilities (one completely automated), a world-wide distribution network, a widespread technical assistance, the Certificate of Quality UNI EN ISO 9001:2000: this is what today MINIPACK-TORRE is.

In more than 30 years the company has gained a world-wide leader position in the packaging machines field. Any equipment provided is reliable, ensures a good productivity and always impresses for the great ideas which has.

R&D.

Every year 5% of the general turnover is invested in R&D. This continuous research allows MINIPACK-TORRE to always be on the top level of a market which is constantly in evolution. Thanks to the R&D department the company is always able to offer new advanced and reliable packaging systems.

SAFETY: TOP PRIORITY.

More than others, MINIPACK-TORRE has taken into great consideration the safety of the operators of their machines. That is why they deeply and continuously studied and developed new safety systems.

HI-TECH MANUFACTURING PLANTS.

The manufacturing plants are completely automatised. The staff is continuously working in order to fulfil any specific and customised requirements from all the customers.

GOING-OVER CONTROLS.

All the materials and components are of first quality. Moreover each production step is supervised by technical skilled employees, each machine is submitted to strict tests and to a long final inspection before being delivered.

QUALITY POLICY.

The two Certificates of Quality UNI EN ISO 9001 - VISION 2000 obtained in the year 2001 represent an important goal and a never-ended engagement to satisfy the customers thanks to a strict quality control procedure in production, commercial services and after sales assistance.

DESIGN AND PRODUCTION.

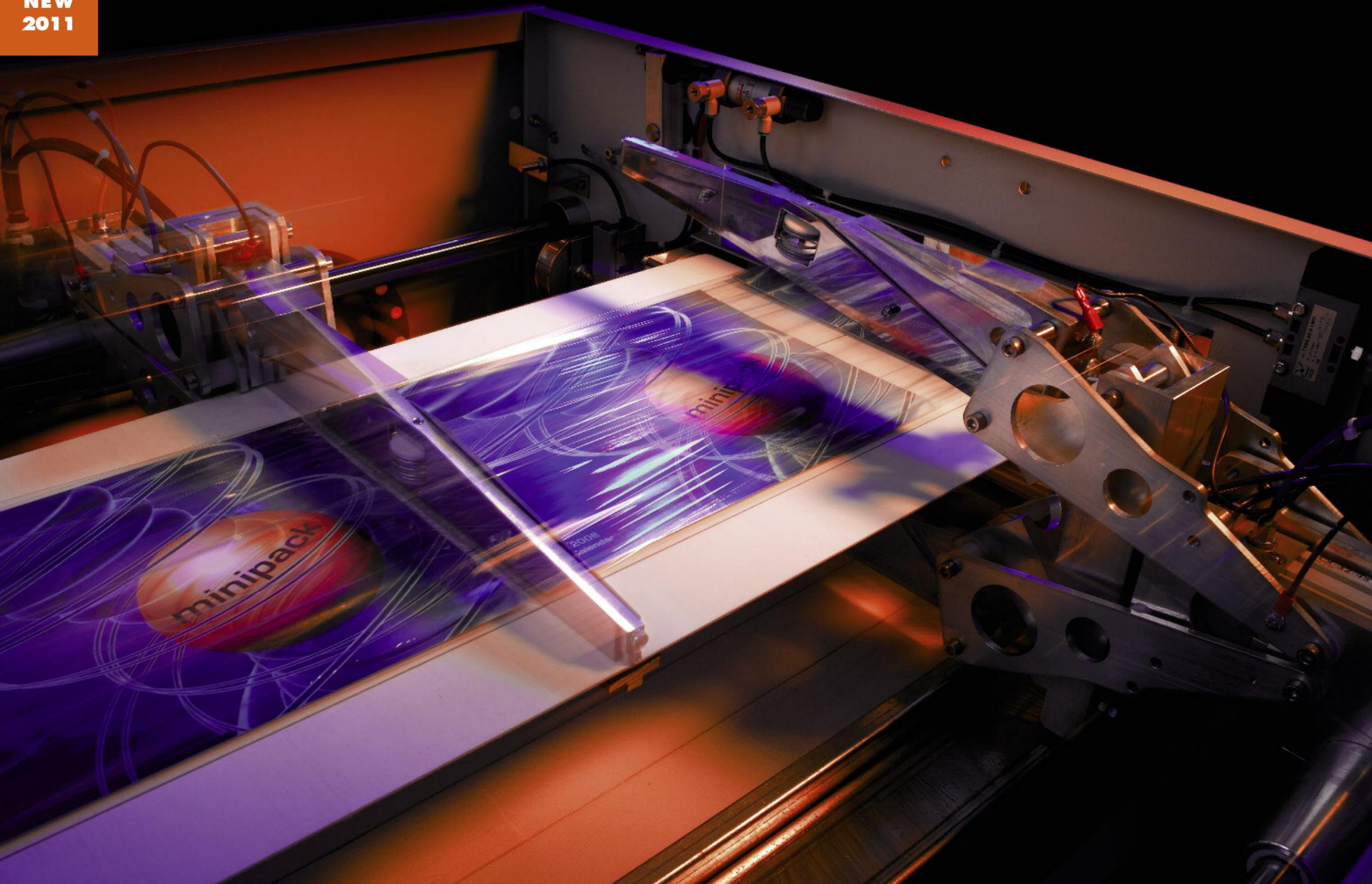
We believe that in order to achieve goods results, every single project has to be personally followed from the beginning to the end. At MINIPACK-TORRE all the steps of a project are entirely developed inside the company. That is why a steelworks has been created inside the company to build all the chassis and the whole components of the machines. This gives a great flexibility to the whole structure.

WIDESPREAD COMMERCIAL NETWORK AND AFTER SALES ASSISTANCE

Thanks to 2 sister companies in France and in the United States along with more than 110 sales distributors all over the world (25 of which just in Italy) MINIPACK-TORRE is able to provide a widespread and efficient sales network. Moreover the after sales department along with the commercial staff of MINIPACK-TORRE regularly organises sales and technical meetings to train the wide number of distributors and reps. An adequate technical knowledge is compulsory to give the best possible service to the thousands end uses of MINIPACK-TORRE machines.



NEW
2011



TECHNOLOGICAL WORLD-WIDE PATENT

The CONTINUA PLEXI **world-wide patent** is due to the fact that products, placed within suitably adjusted side guides, are driven into a forming box by a couple of pushers, while the central sealing is carried out by a heated wheel.

The products slide in the film and run on a loose conveyor belt driven by two pliers that, through an alternate movement, seal and cut the film around the products which is then ejected by the machine completely packed.



CONTINUA PLEXI

PACKAGING WITH A PERFECT CUT AND WITHOUT WASTE.

CONTINUA PLEXI is a completely automatic horizontal packaging machine, extremely compact and with an innovative sealing system.

The CONTINUA PLEXI is not just a mailing machine.

The possibility to combine it to the TUNNEL 50 TWIN for the shrinking and the electrostatic sealer allows CONTINUA PLEXI to pack, according to the set up configuration, any products in A3, A4 and A5 sizes like: CD, DVD, videotapes, videogames, components, magazines, house and food products, objects, remedies and so on.

CONTINUA PLEXI UNEXPECTED IDEAS.

PRODUCTIVITY

- Fast sealing and high productivity
- Productivity up to 60pcs/min or 30 pcs/min according to the model, the employed film and the operator ability
- Possibility to pack A5, A4 and A3 sizes.
Max forming box height: 32 mm (CONTINUA PLEXI 60) and 20 mm (CONTINUA PLEXI 30)



VERSATILITY

- Different films could be used: PE, polyolephine films, PP, HD PE
- Fast size changing on the display
- Extremely compact dimension of the machine

FEATURES

Versatile machine useful in the mailing packaging and several other applications

Innovative sealing system which allows to seal different kind of films

The product is completely wrapped in a tailor made bag. No waste of film

Plain film roll: faster change of the roll

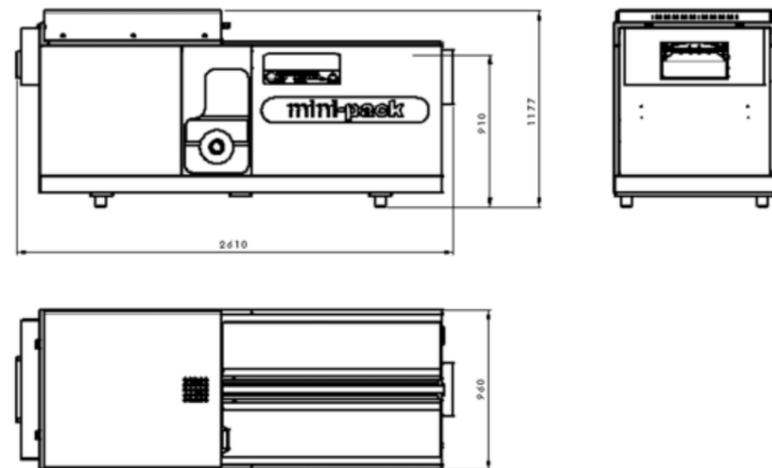
High aesthetic result thanks to the electrostatic sealer

LOW INVESTMENT

- Low investment for a high performance machine
- Plain film rolls
- No film waste during working program
- Energy-saving (1 Kw - 220 V)

CONTINUA PLEXI 30

CONTINUA PLEXI 60

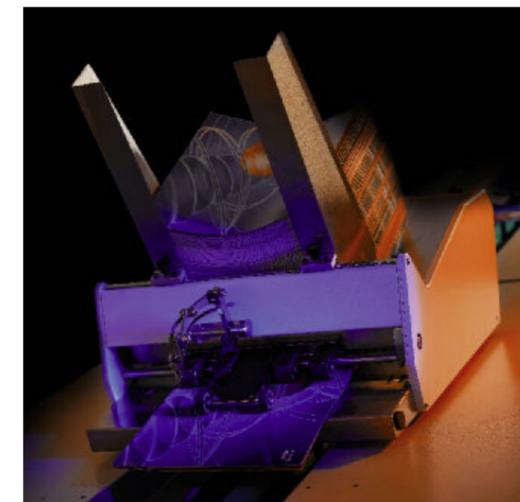
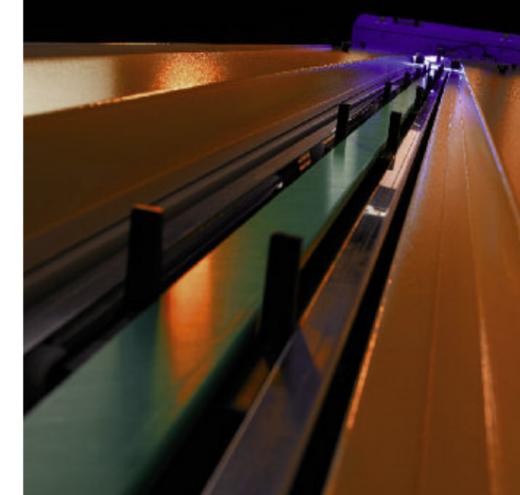


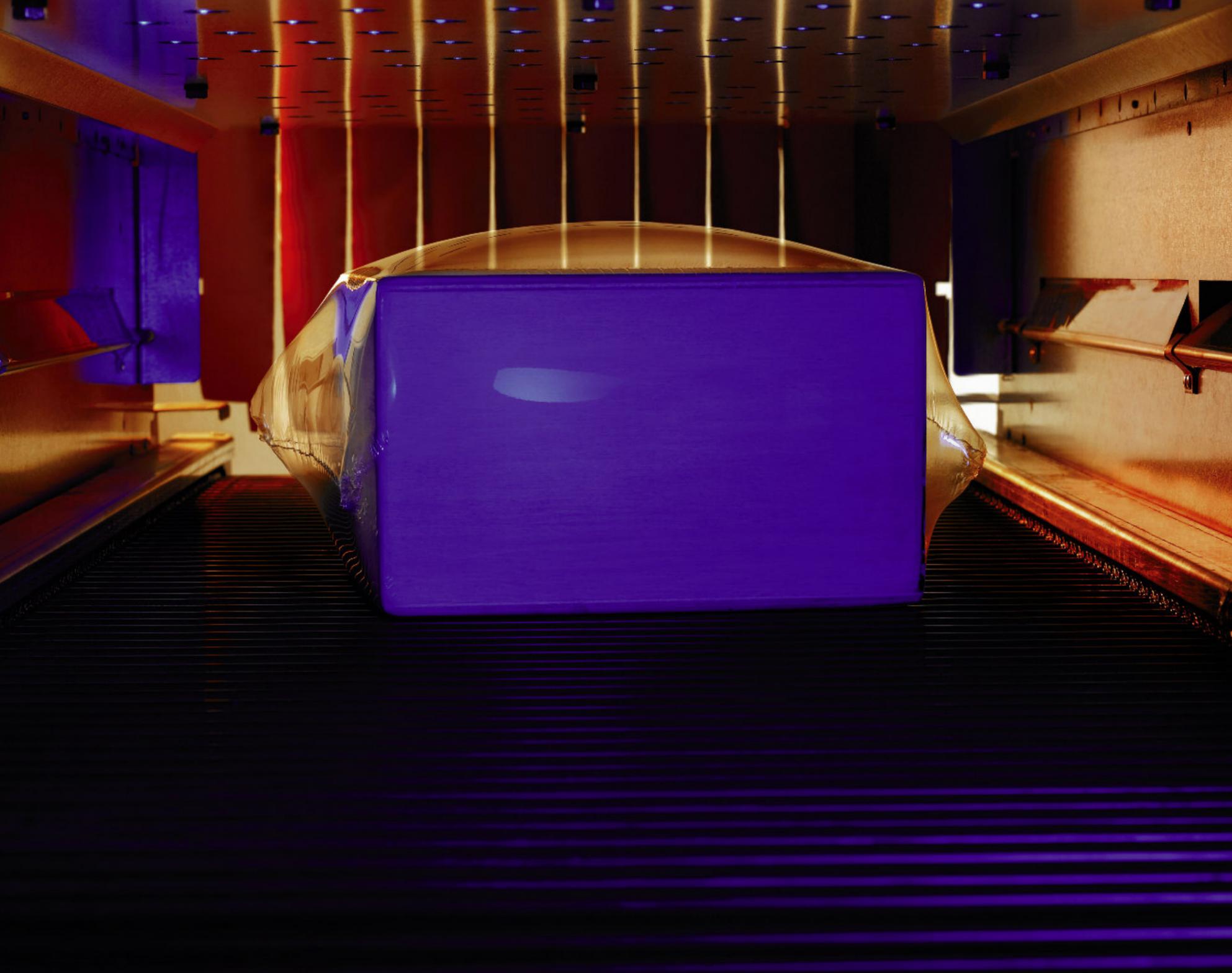
TECHNICAL DATA

		CONTINUA PLEXI 30	CONTINUA PLEXI 60
Power supply	V	220V	220V
Pneumatic feed	lt/min	40 up to 6 bar	40 up to 6 bar
Max power	Kw	1	1
Max output	p/h	0-1800	0-3600
Max rolls dimensions (width)	mm in	650 25.59	650 25.59
Max. product dimensions	mm in	420x300 h.15 16.53x11.81 h.0.59	420x300 h.15 16.53x11.81 h.0.59
Min. products dimensions	mm in	140x125 h.1 5.51x4.92 h.0,04	140x125 h.1 5.51x4.92 h.0,04
Max product height	mm in	20 0.79	32 1.26
Machine dimensions	mm in	2600x960 h.1160 102.36x37.80 h.45.67	2600x960 h.1160 102.36x37.80 h.45.67
Machine dimension with extension	mm in	4600x960 h.1160 181.10x37.80 h.45.67	4600x960 h.1160 181.10x37.80 h.45.67
Packed machine dimensions	mm in	2940x1500 h.1440 115.75x59.06 h.56.69	2940x1500 h.1440 115.75x59.06 h.56.69
Machine weight (net/gross)	Kg pound	555/605 1221/1331	555/605 1221/1331

OPTIONAL

- Automatic feeder for magazines, CD and DVD
- Single sheet automatic feeder
- Empty bag ejection device
- Forming boxes of different sizes and thickness (min 8 /max 40 mm- min0.31/max 1.57 on)
- A5/A6 size packaging guides
- 2-meter extension belt
- Photocell for printed film
- Exit conveyor
- Micro-perforators
- Wheels for handling machinery
- Electrostatic sealer
- Possibility to link Tunnel 50 and Tunnel 50 Twin





TUNNEL LINE

FLEXIBLE AND UPDATED SOLUTIONS TO GET THE BEST PACKAGING.

TUNNEL 50 and 70 are a master piece in MINIPACK-TORRE shrinking devices. Now on the market with up to dated solutions to pack with maximum efficacy the most different kind of shrinking film. The stainless steel version (TUNNEL 50) is perfect for food or pharmaceutical applications.

TUNNEL 50 TWIN é has been designed to solve the needs to pack small product at high speed with great technical and esthetical results. Double heating chamber, double heating regulation, excellent thermal insulation, high speed belt and high speed shrink, great air flow control makes this machine the perfect tool to solve any kind of shrink problem with the maximum efficacy.



TUNNEL 50 TUNNEL 50 INOX TUNNEL 50 TWIN TUNNEL 70



TUNNEL 50



TUNNEL 50 TWIN



TUNNEL 70

FEATURES

Manual regulation of conveyor height

Digital display with 9 storable programs

Selection of self rotation of conveyors rolls

Double air flap

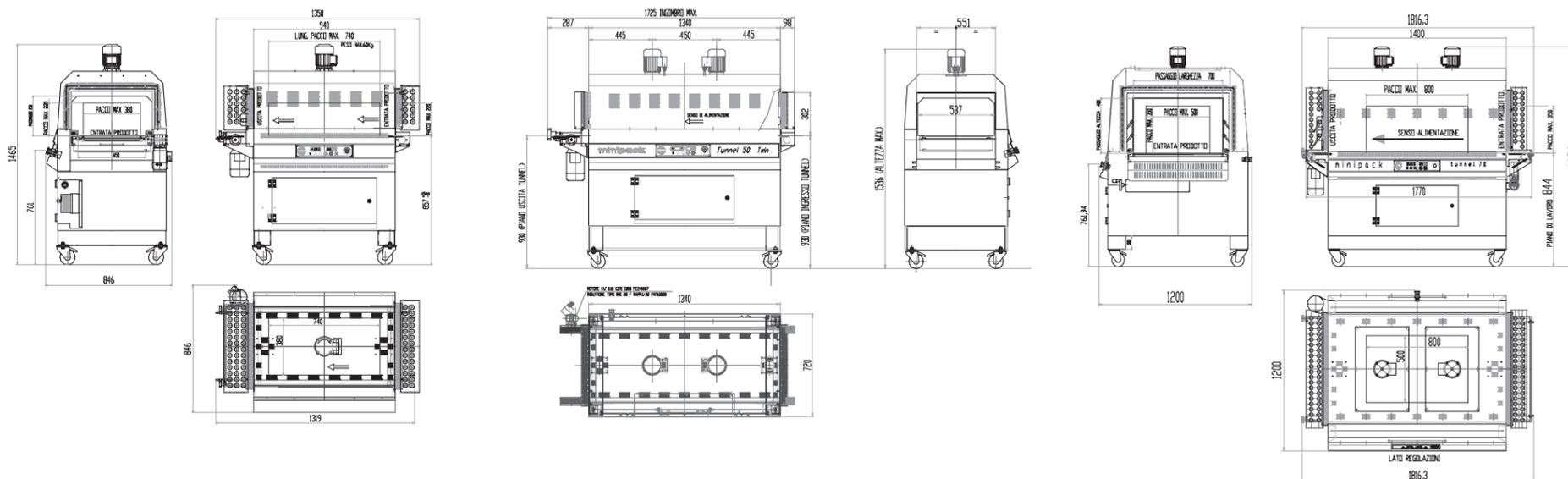
Auto switch-off

Exit roll conveyor

Two independent heating rooms

TECHNICAL DATA

		TUNNEL 50	TUNNEL 50 TWIN	TUNNEL 70
Power supply	V	200/208/220/380/415/440	200/208/220/380/415	200/208/220/380/415
Power max.	Kw	7	14	14
Conveyor speed	Min	m/min 1	2	1
	Medium	m/min 5	10	5
	Max	m/min 12	24	12
Max product dimensions	mm	380x220 lg.700	380x220 lg.1140	500x350 lg.800
	in	14.96x8.66 lg. 27.56	14.96x8.66 lg.44.88	19.69x13.78 lg31.50
In-feed working belt height	mm	860/890	930/960	845/875
	in	33.86/35.04	36.61/37.80	33.27/34.45
Out-feed working belt height	mm	860	930	845
	In	33.86	36.61	33.27
Machine dimensions	mm	1280x850 h.1470	1725x800 h.1535	1820x1200 h.1640
	in	50.39x33.46 h.57.87	67.91x31.50 h.60.43	71.65x47.24 h.64.57
Packed machine dimensions	mm	1390x850 h.1640	1930x980 h.1745	2030x1230 h.1830
	in	54.72x33.46 h.64.57	75.98x38.58 h.68.70	79.92x48.43 h.72
Machine weight (net/gross)	Kg	188/228	260/318	415/483
	pound	414/502	572/700	913/1063
Tunnel entrance dimension	mm	440x240	440x240	680x380
	in	17.32x9.45	17.32x9.45	26.77x14.96



OPTIONAL

Plexiglas thermal protections at the inlet and outlet of the tunnel

Teflon belt

Metal belt