



minipack® - torre
Packaging machines and systems

REPLAY 55C EVO

TROLLEY SEMIAUTOMATIC HEAT-SHRINK - PLC INTERFACE - PACKAGING
PLATE 540X390 MM



DESCRIPTION

Within the **new EVO line**, Minipack®-Torre further develops the two **packaging machines** FM76A and REPLAY 55C, equipping them with a new programming interface with Serial PLC.

These **chamber wrapping machines** combine in innovative products the already consolidated technical performance of the range, with an extremely reliable latest generation electronics, signed by the multinational Schneider Electric.

TECHNICAL FEATURES



Electrical power supply	V	200/400 (3Ph.) - 230 (1Ph.)
Phase	ph	1-3
Maximum power installed	kW	3,15
Hourly output	pcs/h	0-500
Available dimensions of the sealing bars	mm	540x390
MAX product size	mm	500x380x200
MAX Reel Dimensions (diameter)	mm	250
MAX Reel Strip Dimensions (width)	mm	600
Work Surface Height	mm	925
Machine dimensions with the lid open	mm	1260x810x1310
Machine dimensions with the lid closed	mm	1260x810x1165
Weight (Net/Gross)	Kg	133/154

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TECHNICAL SOLUTIONS

- **Ultra performing steel heating elements:** reduces shrinking time by 50% and heating time by 60%
- **Comfort Zone Fan Stop:** the fan stop is a “green” solution for energy savings (20%) and greater operator comfort during packaging, since the fan stops at the same time as the opening of the hood
- **New, latest-generation card:** quality components. 4-digit screen
- **Cooling of sealing bars:** increased productivity and improved sealing
- **Hood automation:** increased productivity

PLC

- The graphic touch-screen control panel has an userfriendly menu in 8 different languages, with 10 easyto-manage storable programs to meet all programming needs.
- The LCD 3.4” display offers visibility and comprehensive information.
- The USB communication port allows immediate software updating in the event of maintenance operations.
- Possibility of “automatic” working cycle (processing cycles in sequence and programmable pause interval) or “manual” (individual working cycle).
- The control logic is managed by a Schneider Electric PLC, with capillary service and components that can be procured practically everywhere.
- The PLC can be accessed through a hatch on the front for easier maintenance.



OPTIONAL FEATURES

- Stainless steel packaging plate
- Blowing unit
- High hood 300 mm
- Film rewinder
- Film opening sheet metal
- 2nd reel support
- 2nd bench reel support